

OFFICIAL RECORD

Requested By:

MINDEN GARDNERVILLE

SANITATION DIST

Douglas County - NV

Karen Ellison - Recorder

Page: 1 Of 1 Fee: 14.00

BK-0709 PG- 4583 RPTT: 0.00



APN #1320-29-213-019

Please Return to:  
Minden-Gardnerville  
Sanitation District  
1790 US Hwy 395 N  
Minden, NV 89423

**NOTICE OF CLAIM OF LIEN**  
**OF**  
**MINDEN-GARDNERVILLE SANITATION DISTRICT**

**NOTICE IS HEREBY GIVEN** that the MINDEN-GARDNERVILLE SANITATION DISTRICT, a general improvement district organized under and existing pursuant to Chapter 318 of the Nevada Revised Statutes, hereby claims a lien upon and against the property located in the County of Douglas, State of Nevada, more particularly described as follows:

1647 Lantana  
APN # 1320-29-213-019

The lien is created pursuant to NRS §318.010 *et seq.* as a result of the failure to pay certain charges or rates to the MINDEN-GARDNERVILLE SANITATION DISTRICT. Said lien is perpetual in existence and shall remain upon and against the above described property until the charges or rates, including any interest and penalties, have been paid in full. The last known owner, or owners, of the above described property are believed to be:

Rose Johnson Anderson  
1647 Lantana  
Minden, NV 89423

Dated this 21<sup>st</sup> day of July 2009

**MINDEN-GARDNERVILLE SANITATION DISTRICT**

By: Sarah M. King  
Sarah M. King, Administrative Assistant